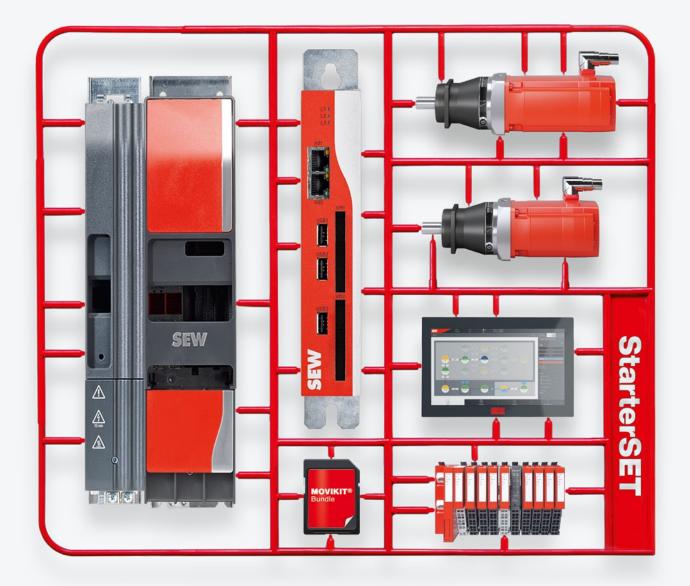


The basic package

Machine automation from start to end of line



Flexible, modular, and independent.

The StarterSET is the basic package and can be expanded to suit specific basic machine requirements. It's flexible, modular, and independent – anything is possible and nothing is a must. Regardless of which SEW-EURODRIVE option you choose, it's good to know that drive and automation technology can be fully realized with SEW-EURODRIVE products without sacrificing independence.

The StarterSET is the faster

route to your finished machine

Our MOVI-C[®] modular automation system offers any number of possibilities for quickly automating machines and/ or realizing automation projects fast. SEW-EURODRIVE is well known for making life easy for customers. As a reliable partner, we are looking to make things even simpler and go the extra mile for them.

True to our philosophy of being **faster, more customized, and more flexible**, our StarterSET offers you complete, perfectly coordinated automation packages for all kinds of machines and is similarly straightforward to a model kit. This not only makes life easier for you, but also cuts the time required for configuration, the project duration, and, ultimately, the overall costs (overall equipment effectiveness – OEE). A complete and perfectly coordinated software and hardware package "Made by SEW-EURODRIVE" provides you with a machine solution that is easy to configure for applications with processes that run continuously or in cycles.







MOVI-C®: MOVIDRIVE® modular - inverter for multi-axis applications

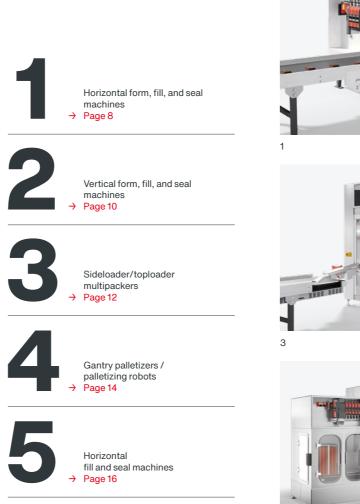


\rightarrow Vertical FFS machine

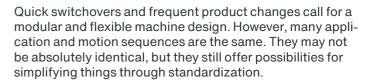
fully automated thanks to the Vertical Form Fill and Seal StarterSET and customized add-ons

Machine automation solutions from start to end of line

Every day, billions of goods, food items, and commodities are packaged, transported, unloaded, repackaged, mixed, stored, recycled, sorted, separated, divided into portions, and distributed - whether we're talking about primary, secondary, or other types of packaging, the variety is simply endless. That makes packaging machinery indispensable. The packaging size, pack weight, product properties, and product volume are the decisive factors when it comes to automating packaging machines, their functions, and their motions.







SEW-EURODRIVE developed the StarterSET for this very purpose. It consists of preselected basic hardware and software components for specific machine types. The StarterSET can be used as is, as a basic package, but there are also flexible adaptation options and countless customized add-ons.









SEW-EURODRIVE

The basic package – machine automation

the right solution for numerous requirements

3B

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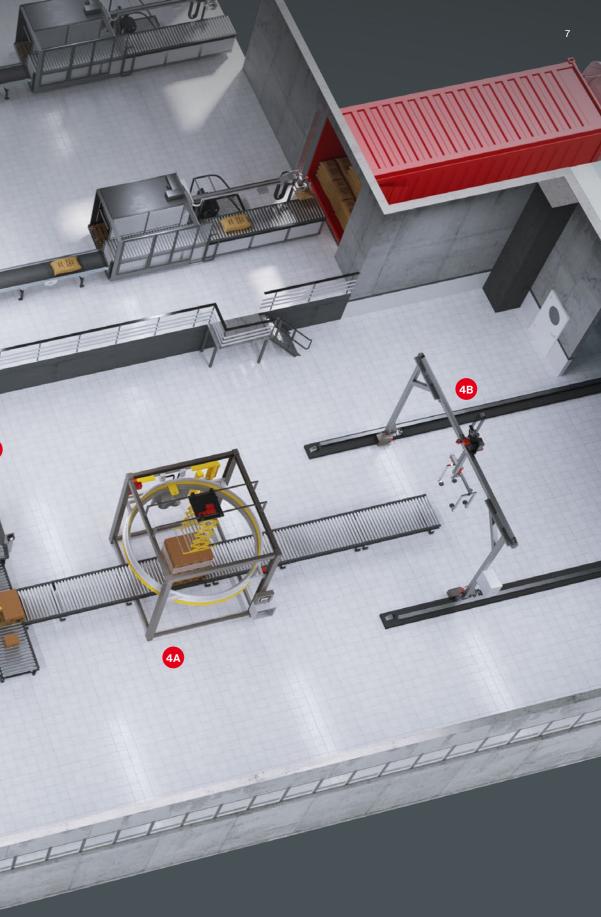
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4A



1 Horizontal FFS machine implemented with StarterSET 614 2 Vertical FFS machine implemented with StarterSET 624 3A Cartonizer/erector implemented with StarterSET 646 3B Sideloader multipacker implemented with StarterSET 646 3C Toploader multipacker implemented with StarterSET 656 4A Shrink film winding machine implemented with StarterSET 664 4B Gantry palletizer implemented with StarterSET 664 4C Palletizing robot implemented with StarterSET 676 5 Cup-filling machine implemented with StarterSET 637

1 Horizontal form, fill, and seal machines



Horizontal FFS machines are ideal for packaging individual goods such as chocolate bars and cookies - not just in the food industry. These machines package the products individually and separately. SEW-EURODRIVE automation enables quick and easy automatic format changes for this application. Manufacturers can therefore handle different products and bag sizes perfectly using just one packaging machine.

Stable temperature control is crucial to the quality of the seal on the bags, while the material and the speed of the packaging machine have a direct impact on control. The software modules in the MOVIKIT® AutomationFramework provide a high-precision means of adjusting and monitoring such control processes using major disturbance variables. In combination with the MOVIKIT® MultiMotion Camming software module, the film print image can be perfectly synchronized with sealing. Here, too, the software modules contained in the StarterSET support quick and easy automation.

For a truly compact horizontal FFS machine with just two synchronous servo axes, look no further than the "standard" Horizontal Form Fill and Seal StarterSET (612) as a basic package. For up to six synchronized servo drives with further automation and visualization tasks, the "advanced" Horizontal Form Fill and Seal StarterSET (614) is the appropriate basic package. Regardless of the controller performance required, both include the FormFillSeal MOVIKIT® bundle with an extensive library of machine-typical functions. Perfectly coordinated, with a great deal of scope for customized programming and high degrees of freedom, the StarterSET is the ideal introduction to SEW-EURODRIVE's world of automation.

Package contents

StarterSET		612	614
Туре		Horizontal Form Fill and Seal	Horizontal Form Fill and Seal
Performance		standard, recommended for 2 interpolated axes	advanced, recommended for 6 interpolated axes
MOVI-C [®] CONTROLLER	1×	UHX25 standard with MOVIRUN® flexible, runtime on SD card, EtherCAT® master, and PROFINET	UHX45 advanced with MOVIRUN® flexible, runtime on SD card, EtherCAT® master, and PROFINET
HMI WOP visualization	1×	7" HMI web operator panel, capacitive touchscreen, web visualization	
MOVIKIT® bundle software	1×	FormFillSeal – license bundle for form, fill, and seal (FFS) machines. Comprising software licenses for application-specific implementation of typic horizontal or vertical FFS machines. AutomationFramework programming tem plate, web visualization, OPC UA data server, electronic cams, support of field bus master, and other machine-typical functions (winding, cutting, and sealing	
MOVIDRIVE® MDP power supply module	1×	MOVIDRIVE® modular, 10 kW, with braking resistor and line filter	
MOVIDRIVE® MDS switched-mode power supply	1×	DC 24 V with AC and DC supply, 0.54 kW nominal power	
MOVIDRIVE® MDD double-axis module	1×	MOVIDRIVE® modular, double-axis module, controller for 2 servo axes, each with 2 A nominal current	
CMP50S servomotor	2×	1.3 Nm standstill torque, single-cable technology, and DDI encoder	
PxG® planetary servo gear unit	2×	Single-stage with i = 10, including adapter, and mounting	
MOVI-C® DDI motor cable	2 ×	5 m, highly flexible hybrid cable, single-cable technology	
MOVI-PLC® I/O 1 × bus coupler		EtherCAT® coupler, including end terminal, preconfigured with: – DC 24 V power supply module – 32 × digital inputs / 24 × digital outputs, DC 24 V – 8 × analog inputs, DC ± 10 V, Pt1000 – Terminal modules with terminal block	

2 Vertical **FFS** machines



Vertical form, fill, and seal machines (VFFS) are ideal for bulk materials such as nuts or candy. Bag size, pack weight, and product properties are decisive factors for the automation of machine functions and motions. The function libraries contained in the StarterSET include specially developed print mark correction functions for precisely monitoring the print image of the film to be processed.

The MOVIKIT® MultiMotion Camming software module contained in the StarterSET ensures volumetric filling that is synchronized in real time - using a worm, for example. This is made possible by the simple parameterization of filling variants and the simultaneous clock-synchronous control of the relevant actuators.

VFFS machines of this kind incorporate comprehensive drive and control functions almost from end to end and differ in terms of scale and performance. Accordingly,

SEW-EURODRIVE offers two StarterSET levels for these different performance classes. On average, there are six synchronized servo axes in an FFS machine. These are automated as appropriate using the "advanced" Vertical Form Fill and Seal StarterSET (624) as the basic package. If further synchronized drives and complex automation tasks are to be added, the "progressive" Vertical Form Fill and Seal StarterSET (626) is recommended. Regardless of how many axes are to be driven and the machine's ultimate level of performance, our modular StarterSET always offers the appropriate basic configuration for the complete solution.

Package contents

StarterSET		624	626	
Туре		Vertical Form Fill and Seal	Vertical Form Fill and Seal	
Performance		advanced, recommended for 8 interpolated axes	progressive, recommended for 12 interpolated axes	
MOVI-C [®] CONTROLLER	1×	UHX45 advanced (1-core CPU) with MOVIRUN® flexible, runtime on SD card, EtherCAT® master, and PROFINET	UHX65 progressive (2-core CPU) with MOVIRUN® flexible, runtime on SD card, EtherCAT® master, and PROFINET	
HMI WOP visualization	1×	10" HMI web operator panel, capacitive touchscreen, web visualization		
MOVIKIT® bundle software	1×	FormFillSeal – license bundle for form, fill, and seal (FFS) machines consisting of software licenses for the application-specific implementation of typical hori- zontal or vertical FFS machines. The main components of the MOVIKIT® bundle are licenses for the AutomationFramework programming template, web visual- ization, OPC UA data server, electronic cam functionality, support of fieldbus master, and other machine-typical functions (winding, cutting, and sealing)		
MOVIDRIVE® MDP power supply module	1×	MOVIDRIVE® modular, 10 kW, with braking resistor and line filter		
MOVIDRIVE® MDS switched-mode power supply	1×	DC 24 V with AC and DC supply, 0.54 kW nominal power		
MOVIDRIVE® MDD double-axis module	1×	MOVIDRIVE® modular, double-axis module, controller for 2 servo axes, each with 4 A nominal current		
CMP50M servomotor	2×	2.4 Nm standstill torque, single-cable technology, and DDI encoder		
PxG® planetary servo gear unit	2×	Single-stage with i = 10, including adapter, and mounting		
MOVI-C® DDI motor cable	2 ×	7 m, highly flexible hybrid cable, single-cable technology		
MOVI-PLC® I/O bus coupler	1×	EtherCAT® coupler, including end terminal, preconfigured with: – DC 24 V power supply module – 32 × digital inputs / 24 × digital outputs, DC 24 V – 8 × analog inputs, DC ± 10 V, Pt1000 – Terminal modules with terminal block		

3 Sideloader/ toploader multipackers



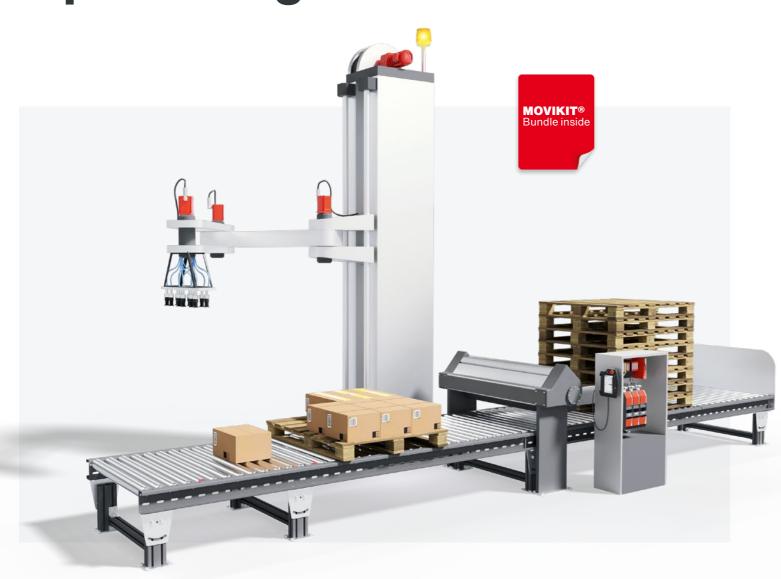
In a sideloader or toploader multipacker, a wide variety of product formats need to be processed as quickly as possible and with as little effort as possible. This calls for automation with highly flexible program execution – an ideal application for our MOVI-C® modular automation system.

Toploader multipackers are used in secondary packaging for products that cannot be stacked or accumulated. The prepared cartons and trays are automatically erected and glued.

One or more kinematic models place the products from above into the carton, which is then closed and transported away.

The sideloader design without a robot kinematic model synchronizes the products with the cartons based on curves. Pulling, gluing, forming, filling, and closing - thanks to straightforward parameterization, the modular design of a toploader or sideloader multipacker can be described and implemented in a short space of time using the correct StarterSET with the appropriate MOVIKIT® software modules from the MOVI-C® modular automation system. The "progressive" CasePacker StarterSET (646) provides functions such as the electronic cam for synchronized axis motions and position-dependent valve control in real time for this purpose. The "progressive" CasePacker Robotics StarterSET (656) is perfectly coordinated for the toploader version thanks to the additionally integrated robot functionality.

StarterSET		646	656	
Туре		Case Packer (Side Load)	Case Packer Robotics (Top Load)	
Performance		progressive, recommended for 12 interpolated axes	progressive, recommended for 16 interpolated axes	
MOVI-C [®] CONTROLLER	1×	UHX65 progressive (2-core CPU) with MOVIRUN® flexible, runtime on SD card, EtherCAT® master, and PROFINET	UHX65 progressive (4-core CPU) with MOVIRUN® flexible, runtime on SD card, EtherCAT® master, and PROFINET	
HMI WOP visualization	1×	10" HMI web operator panel, capacitive touchscreen, web visualization	15" HMI web operator panel, capacitive touchscreen, web visualization	
MOVIKIT® bundle software	1×	CasePacker – license bundle for curve-based erectors and multipack- ers (CP-SL) for the application-spe- cific implementation of typical carton erectors and multipackers in side- loader design. AutomationFrame- work programming template, web visualization, OPC UA data server, electronic cams, machine-typical functions (cutting, gluing, and cam control)	CasePacker Robotics – license bundle for multipackers with robot kinematic model (CP-TL) for the application-specific implementatio of typical multipackers in toploader design with kinematic model. Auto- mationFramework programming te plate, web visualization, OPC UA da server, electronic cams, robot kine- matic model, machine-typical func- tions (product tracking, gluing, and cam control)	
MOVIDRIVE® MDP power supply module	1×	MOVIDRIVE® modular, 10 kW, with braking resistor, and line filter		
MOVIDRIVE® MDS switched-mode power supply	1×	DC 24 V with AC and DC supply, 0.54 kW nominal power		
MOVIDRIVE® MDD double-axis module	1×	MOVIDRIVE® modular, double-axis module, controller for 2 servo axes, each with 4 A nominal current		
CMP50M servomotor	2 ×	2.4 Nm standstill torque, single-cable technology, and DDI encoder		
PxG® planetary servo gear unit	2 ×	Single-stage with i = 10, including adapter, and mounting		
MOVI-C® DDI motor cable	2 ×	7 m, highly flexible hybrid cable, single-cable technology	10 m, highly flexible hybrid cable, single-cable technology	
MOVI-PLC® I/O bus coupler	1×	EtherCAT® coupler, including end terminal, preconfigured with: – DC 24 V power supply module – 24 × digital inputs / 16 × digital outputs, DC 24 V – Terminal modules with terminal block	EtherCAT® coupler, including end terminal, preconfigured with: – DC 24 V power supply module – 32 × digital inputs / 24 × digital outputs, DC 24 V – Terminal modules with terminal block	



Palletizers and palletizing robots are process automation systems for automatically combining packs on load carriers. There are basically four different types of palletizer - articulated arm robots, layer palletizers, linear robots and gantry palletizers. Pack size, pack weight and, in particular, the work envelope are key factors when it comes to machine functions and motions.

Our End-of-Line StarterSET always offers the right solution for this application. The "advanced" End-of-Line Starter-SET (664) is the perfect choice for gantry and linear robots with or without a two-axis kinematic model, while the "progressive" End-of-Line Robotics StarterSET (676) provides the perfect basic package for complex articulated arm robots or kinematic models with four axes.

Thanks to the StarterSET's excellent flexibility and modularity, you can implement any palletizing and depalletizing automation task quickly. Besides speed and reliability, the comprehensive range of functions geared specifically to palletizers in the EndofLine and EndofLine Robotics MOVIKIT® bundles contained in the StarterSET ensure a versatile software solution and perfect control of the robot axes for extremely gentle container handling and optimum stacking quality.

StarterSET		664	676	
Туре		End-of-Line	End-of-Line Robotics	
Performance		advanced, recommended for 6 interpolated axes	progressive, recommended for 16 interpolated axes	
MOVI-C [®] CONTROLLER	1×	UHX45 advanced with MOVIRUN® flexible, runtime on SD card, EtherCAT® master, and PROFINET	UHX65 progressive (4-core CPU) with MOVIRUN® flexible, runtime on SD card, EtherCAT® master, and PROFINET	
HMI WOP visualization	1×	10" HMI web operator panel, capacitive touchscreen, web visualization	15" HMI web operator panel, capacitive touchscreen, web visualization	
HMI handheld DOP visualization	1×	-	7" mobile keypad for robot operation	
MOVIKIT® bundle software	1×	EndofLine – license bundle for pallet- izers and XY gantry robots (EoL), for application-specific implementation of typical palletizers and gantries with 2D kinematic model. AutomationFramework programming template, web visualization, OPC UA data server, electronic cams, 2D ro- bot kinematic model, machine-typical functions (gantry and winding)	EndofLine Robotics – license bundle for palletizing robots (EoL ROB), for application-specific implementa- tion of typical palletizing robots with 4-axis kinematic model. Automation Framework programming template, web visualization, OPC UA data serv er, electronic cams, robot kinematic model, machine-typical functions (product tracking, position detection collision detection)	
MOVIDRIVE® MDP power supply module	1×	MOVIDRIVE® modular, 25 kW, with brak	king resistor, and line filter	
MOVIDRIVE® MDS switched-mode power supply	1×	DC 24 V with AC and DC supply, 0.54 kW nominal power		
MOVIDRIVE® MDD double-axis module	1×	MOVIDRIVE® modular, double-axis module, controller for 2 servo axes, each with 4 A nominal current		
CM3C63M servomotor	2 ×	4.9 Nm standstill torque, single-cable technology, brake, and DDI encod		
PxG® planetary servo gear unit	2 ×	Single-stage with i = 10, including adapter, and mounting		
MOVI-C® DDI motor cable	2 ×	10 m, highly flexible hybrid cable, single-cable technology		
MOVI-PLC® I/O bus coupler	1×	EtherCAT® coupler, including end terminal, preconfigured with: – DC 24 V power supply module – 24 × digital inputs / 16 × digital outputs, DC 24 V – Terminal modules with terminal block	EtherCAT [®] coupler, including end terminal, preconfigured with: - DC 24 V power supply module - 32 × digital inputs / 24 × digital outputs, DC 24 V - Terminal modules with terminal block	

5 Horizontal fill and seal machines



Horizontal fill and seal machines are used for filling yogurt, pudding, and drinks into cups, cans, buckets and glass containers. The containers fed into the machine are separated, sterilized, filled, closed, sealed, inspected, and, finally, conveyed out.

The work steps are automated and need to be very precisely synchronized so as to ensure a high throughput.

Automation with our hardware and software solutions makes it possible to implement these types of machine, even when very stringent hygiene requirements apply. The comprehensive range of solutions offers manufacturers of fill and seal machines exactly the product they need to be able to package goods hygienically in line with their requirements and expectations.

Depending on the setup and requirements for cleaning the machine, and the specific design of the machine itself, a whole range of different drive and automation components are used. Consequently, the StarterSET for horizontal fill and seal machines is available as a basic package in two designs.

The "progressive" Horizontal Fill and Seal Hygienic Starter-SET (637) is ideal for machines with drives that come into contact with food.

Stainless steel CM2H.. servo gearmotors are used in this case. The "progressive" Horizontal Fill and Seal StarterSET (636) contains servo gearmotors from the CM3C.. series in the standard design (degree of protection IP65), which can be used in applications where there is no contact with food.

Special software functions have also been developed specifically for this type of machine. Both versions of the StarterSET contain the award-winning MOVIKIT® AntiSlosh software module. This module reduces the sloshing behavior of liquids considerably by adjusting the travel profile accordingly. This reduces the settling time for liquids that have been moved. These vibration-reducing motion calculations are a core element of the MOVIKIT® FillSeal bundle.

StarterSET Type		636	637		
		Fill and Seal	Fill and Seal Hygienic		
Performance		progressive, recommended for 16 inte	progressive, recommended for 16 interpolated axes		
MOVI-C [®] CONTROLLER	1×	UHX65 progressive (4-core CPU) with M EtherCAT® master, and PROFINET	MOVIRUN® flexible, runtime on SD card,		
HMI WOP visualization	1×	15" HMI web operator panel, capacitive	e touchscreen, web visualization		
MOVIKIT® bundle software	1×	FillSeal – license bundle for fill and seal (FS) machines for the application-speci ic implementation of typical horizontal fill and seal machines for liquids. The main components of the MOVIKIT® bundle are licenses for the Automation- Framework programming template, web visualization, OPC UA data server, electronic cam functionality, vibration-free motion profiles, support of fieldbus master, and other machine-typical functions (winding, cutting, and sealing)			
MOVIDRIVE® MDP power supply module	1×	MOVIDRIVE® modular, 25 kW, with braking resistor and line filter			
MOVIDRIVE® MDS switched-mode power supply	1×	DC 24 V with AC and DC supply, 0.54 kW nominal power			
MOVIDRIVE® MDD double-axis module	1×	MOVIDRIVE® modular, double-axis module, controller for 2 servo axes, each with 4 A nominal current			
CM3C63S/CM2H62M servomotor	2 ×	CM3C servomotor, 2.7 Nm standstill torque, single-cable technology, DDI encoder	CM2H stainless steel servomotor (hygienic), 3.1 Nm standstill torque, absolute encoder, 2 m		
PxG®/PSH planetary servo gear unit	2×	Single-stage with i = 10, including adapter and mounting	Stainless steel gear unit (hygienic) single-stage with i = 10, mounted		
MOVI-C® DDI motor cable	2 ×	10 m, highly flexible hybrid cable, single-cable technology	10 m, highly flexible cable, double-cable technology		
MOVI-PLC® I/O bus coupler	1×	EtherCAT® coupler, including end terminal, preconfigured with: – DC 24 V power supply module – 24 × digital inputs / 16 × digital outputs, DC 24 V – 8 × analog inputs, DC +/- 10 V, Pt1000 – Terminal modules with terminal block			

MOVIKIT® - the right software modules

MOVIKIT® bundle overview



	MOVIKIT® bundle type	FormFillSeal	FillSeal	
		FFS	FS	
IOVIKIT® software	License ID	SMB0001*	SMB0002*	
eb Visualization	SMK1504*	1	1	
AutomationFramework	SMK2001*	1	1	
owerMode PowerAndEnergySolution	SMK1402*			
nergyMode PowerAndEnergySolution	SMK1403*			
amSwitch	SMK0014-000			
ultiMotion Camming	SMK0001*	1	1	
ositionController add-on	SMK0006*	1	1	
terpolation add-on	SMK0012*	1	1	
ntiSlosh add-on	SMK0013*		1	
mbinedEncoderEvaluation add-on	SMK0007*	1	1	
botics	SMK1101-000			
ediumModels add-on	SMK1102-000			
uchProbe add-on	SMK1107-000			
nveyorTracking add-on	SMK1110-000			
cle add-on	SMK1105-000			
eControl add-on	SMK1108-000			
ollisionDetection add-on	SMK1109-000			
earing	SMK1709*			
inder	SMK1710*	1	1	
ImFeeder	SMK1720-000	1	1	
yingSaw	SMK1730-000	1	1	
taryKnife	SMK1740-000	1	1	
orque	SMK1201-000	1	1	
PC-UA	SMK1501*	1	1	
ROFINET IO-Controller	SMK1502-000	1	1	
	004//45.00.000	4	4	

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CasePacker CP-SL	CasePacker Robotics CP-TL	EndOfLine EoL	EndOfLine Robotics EoL ROB
SMB0003*	SMB0004*	SMB0005*	SMB0006*
1	1	1	1
1	1	1	1
			1
			1
1	1		
1	1	1	1
1	1	1	1
1	1		
		1	1
	2	1	2
	2		2
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	2		2
		1	1
		1	1
1	1		
1	1		1
1	1	1	1
1	1	1	1
1	1	1	1

* For the relevant performance class, depending on the UHX controller (020, 040, 060, 080).

SMK1503-000

EtherNet/IP-Scanner

MOVIKIT® software functional description

Web Visualization	Browser-enabled visualization for Windows-based visualization devices with ready-made templates	
	for machine functions.	
AutomationFramework	Programming template for machine automation based on PackML-compliant state manager and mode manager, including linear positioning, module positioning, conveyor, rotary knife, flying saw, pick and place, and torque winder machine modules, and much more besides.	
PowerAndEnergySolution PowerMode	Function library for MDP92A power supply module or MDE90A energy converter and energy storage units for creating highly efficient power supply solutions.	
PowerAndEnergySolution EnergyMode	Function library for highly efficient energy supply solutions with the energy storage unit decoupled from the DC link and simple supply via an MDE90A energy converter.	
CamSwitch	Software module for position-dependent switching of digital outputs with dead-time compensation to support several software tracks and cams per track.	
MultiMotion Camming	Software modules used to implement universal motion control functions for interpolating axes, includ- ing position-based synchronous operation and electronic cam functionalities. An IEC interface can be used to activate and, for example, overlay the motion profiles.	
PositionController add-on	Additional controller-based closed-loop controller modules for an external drive controller, for central- ized position control, and conventional encoder evaluation.	
Interpolation add-on	Add-on function for generating electronic cams on the target system without a development environ- ment, based on the interpolation of curve point tables within the target system.	
AntiSlosh add-on	Add-on function for generating travel profiles to reduce vibration, for slosh-free positioning of liquincluding parameterization, and analysis functions.	
CombinedEncoderEvaluation add-on	Add-on function for optimized encoder evaluation by combining distance and motor encoder for enhanced dynamics.	
Robotics	Basic software for controlling a robot with two joint axes and support from 2D kinematic models. Includes SRL programming language as a programming interface and interpreter for creating robot user programs.	
MediumModels add-on	Add-on robotics function to control robots with three or four joint axes and support the relevant matic models.	
TouchProbe add-on	Add-on robotics function for precise measurement of path points and sensor-based positioning.	
ConveyorTracking add-on	Add-on robotics function for synchronizing kinematic (pick & place) motions with a conveyor belt application. Can be used directly without programming thanks to easy parameterization for typical pick and place applications with product tracking.	
Circle add-on	Add-on robotics function for circular kinematic interpolation in three dimensions.	
PreControl add-on	Add-on robotics function for drive precontrol to reduce path deviations, vibrations, and thus also cycle time.	
CollisionDetection add-on	Add-on robotics function for kinematic collision detection to ensure mechanical and material protection.	
Gearing	Software module for electric gear unit mode, for applications with synchronous operation using a pr defined fieldbus interface and parameterization.	
Winder	Function library with function blocks for implementing winding applications with tension control c controlled via the speed.	

FilmFeeder	Software module for implement tioning advance and retard via a
FlyingSaw	Software module for implement with parameterizable and autor
RotaryKnife	Software module for implement terizable and automatic electro
Torque	Software module to control two
OPC-UA	Provision of an OPC UA data se tion interface for the connectio
PROFINET IO-Controller	Provision of a PROFINET IO con option and possibility of connec
EtherNet/IP-Scanner	Provision of an EtherNet/IP sca option and possibility of connec





nting synchronized film feed with optional print mark recognition /posia predefined fieldbus interface and parameterization.

enting a synchronized flying saw using a predefined fieldbus interface, omatic electronic cam generation.

nting a rotary knife using a predefined fieldbus interface, with parameronic cam generation.

vo drives acting on a common mass and their loading.

server on the MOVI-C $^{\otimes}$ CONTROLLER, as a standardized communication of field units and for general data access.

ontroller on SEW-EURODRIVE controllers with integrated multi-master ecting decentralized field units using PROFINET IO.

canner on SEW-EURODRIVE controllers with integrated multi-master ecting decentralized field units using EtherNet/IPTM.

MOVIKIT® offers ready-to-use software modules for everything from simple drive functions to complex motion control functions.



Other aspects of the MOVI-C[®] modular automation system that might interest you **Software Digital motor integration Energy management**



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